

What is claimed is:

1. A toner comprising core particles containing a resin and a colorant, and a coating layer formed over the core particles,

said coating layer comprising at least one type of coating particles selected from the group consisting of wax-containing resin microparticles containing a resin and a wax, and colorant-containing resin microparticles containing a resin and a colorant, the coating particles fusion-bonded to the surface of said core particles.

2. The toner as claimed in Claim 1, wherein said coating layer is formed in a dry system.

3. The toner as claimed in Claim 1, wherein a wax content of said coating layer is 1 to 50 wt%.

4. The toner as claimed in Claim 1, wherein a colorant content of said coating layer is 0.5 to 15 wt%.

5. The toner as claimed in Claim 1, wherein the weight of the coating layer is 3 to 30 parts by weight based on 100 parts by weight of said core particles.

6. The toner as claimed in Claim 1, wherein a wax content of said coating layer is 1 to 10 wt%.

7. The toner as claimed in Claim 1, further comprising a second coating layer of a resin formed over said coating layer.

8. The toner as claimed in Claim 7, wherein said second

coating layer is formed in a dry system.

9. The toner as claimed in Claim 7, wherein a wax content of the overall coating layers is 1 to 50 wt%.

10. The toner as claimed in Claim 7, wherein a colorant content of the overall coating layers is 0.5 to 15 wt%.

11. The toner as claimed in Claim 7, wherein the weight of the overall coating layers is 3 to 30 parts by weight based on 100 parts by weight of said core particles.

12. A toner comprising core particles containing a resin and a colorant, and a coating layer formed over the core particles,

said coating layer comprising at least one type of coating particles selected from the group consisting of wax microparticles and colorant microparticles and made to adhere to the surface of the core particles; and coating particles of resin microparticles fusion-bonded onto the attached coating particles.

13. The toner as claimed in Claim 12, wherein said coating layer is formed in a dry system.

14. The toner as claimed in Claim 12, wherein a wax content of said coating layer is 1 to 50 wt%.

15. The toner as claimed in Claim 12, wherein a colorant content of said coating layer is 0.5 to 15 wt%.

16. The toner as claimed in Claim 12, wherein the weight of the coating layer is 3 to 30 parts by weight based on

100 parts by weight of said core particles.

17. A toner production process comprising the steps of:

forming core particles; and

forming a coating layer over the surface of said core particles by fusion-bonding thereto at least one type of coating particles in a dry system, the coating particles selected from the group consisting of wax-containing resin microparticles containing a resin and a wax, and colorant-containing resin microparticles containing a resin and a colorant.

18. The toner production process as claimed in Claim 17, further comprising a step of forming a second coating layer over said coating layer by fusion-bonding thereto coating particles of resin microparticles in a dry system.

19. The toner production process as claimed in Claim 17, wherein said core particles are formed by mechanically milling a kneaded product containing at least a resin and a colorant.

20. A toner production process comprising the steps of:

forming core particles; and

forming a coating layer over said core particles by making at least one type of coating particles to adhere to the surface of the core particles in a dry system, the coating particles selected from the group consisting of wax microparticles and colorant microparticles, and further

fusion-bonding coating particles of resin microparticles  
onto the attached coating particles in a dry system.